

# Zirconia-Based Materials for Catalytic Conversions

# Our capability

Luxfer MEL Technologies supplies both doped and undoped zirconium compounds (hydroxides and oxides) for a use in a wide range of catalytic applications.

Materials are solid powders, with tunable properties resulting from our proprietary manufacturing processes. These are carried out at multi-ton scale.

LMT also supplies zirconium solutions that are frequently used as binders (or indeed a Zr-source) in catalyst forming.

# **Advantages**

#### Easy separation from reaction media

Catalysts can be easily separated from the reaction media.

#### High activity / low temperature operation

Good interaction with supported metals, and properties can be modified by dopants.

#### Structure

They have developed (tunable) porosity and defined crystalline structure.

#### Stability

Particularly under hydrothermal (aqueous) conditions, ideal for 'green' processes.

#### Reusability

Catalysts can be used several times during reaction cycle.

#### **Environmentally friendly**

Zirconia-based materials do not release any halogen containing or other compounds which might corrode equipment, impact eco-system.

## **Typical dopants**

Dopant	Property		
Undoped	Amphoteric		
SO <sub>4</sub> , WO <sub>3</sub>	Strong Acidity		
SiO <sub>2</sub> , Al <sub>2</sub> O <sub>3</sub>	Mild Acidity		
MgO, La <sub>2</sub> O <sub>3</sub>	Basic		
CeO <sub>2</sub>	Redox		

\*Other dopants can potentially be worked with, e.g. transition metal oxides, other rare-earth oxides, SnO<sub>2</sub>, Nb<sub>2</sub>O<sub>5</sub>.

Multiple dopants/combinations are also manufactured on a regular basis.

# **Physical properties**

	Synthetic Route				
	C1	Сз	C4	New	
D <sub>50</sub> (µm)	~1 (A) ~25 (B)	~5	~25 (broad)	~20 (broad)	
Porosity	Low	Med	High	v.High	
Surface area	Med	Med	High	v.High	
Active sites	Med	Med	High	v.High	

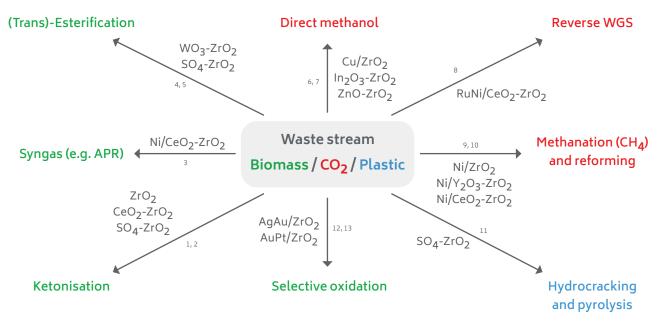
\*Active sites may refer to acidity for example.

# **Applications**

DATASHEET • ZIRCONIA-BASED SUPPORTS

Typically has involved isomerisation of alkanes in gasoline upgrading (super-acid).

However, zirconia-based supports have attracted a lot of interest for "green" processes, for example cellulose conversion<sup>14</sup>. Other examples are shown below:



#### References

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<sup>†</sup> The information contained within is meant as a guideline only

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